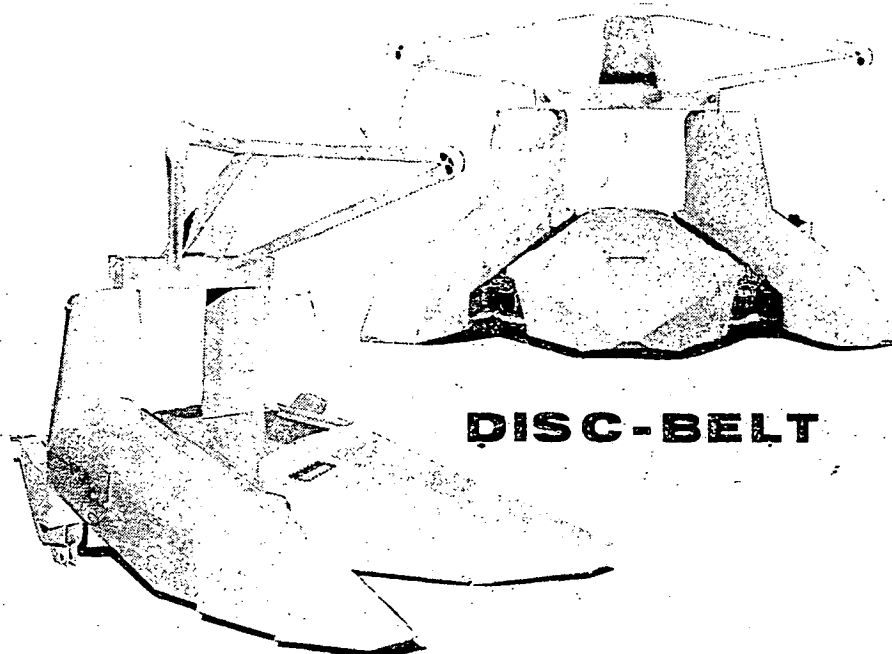


HESSTON

DISC CUTOFF FORAGE HEADS 1- AND 2-ROW



DISC-BELT

ILLUSTRATED PARTS LISTING

Printed in U.S.A.

FORM 891531
HRH77

REPLACEMENT HARDWARE

Hardware is NOT included with HESSTON parts. Hesston offers separately a few hardware items by part number, but these are limited to kinds not usually found in local stores (Grade 5 bolts, for example). Except for such items, purchase your hardware locally.

HESSTON ASSURES YOU THE LATEST

You may note an occasional difference between the illustration and an actual part received on your machine or as a replacement. This means you are getting the benefit of a new design improvement made after the release of this manual.

SERIAL NUMBER EFFECTIVITY OF PARTS AND ASSEMBLIES

Due to design changes during the life of this machine, it is necessary to identify the effectivity of the original and the redesigned parts by the machine Serial Number. When an individual part is redesigned, the original part's number and the redesigned part's number will be set off with a bracket.

When a group of parts is redesigned, the earlier configuration will be shown within the main illustration on the page and the latest configuration will be shown as a detail within a border. The bordered detail (insert) will be designated with the applicable machine Serial Number effectivity. When a major redesign has taken place, the entire page will be limited and the Serial Number effectivity will be placed across the top of the page.

SYMBOLS INDICATING SERIAL NUMBER EFFECTIVITY

■ A black square in front of a part number indicates that the existing stock should be used prior to ordering the superceding part number listed below it.

[The bracket is used to enclose two or more part numbers for a common application.

NOTE: Supercedence and interchangeability cannot always be indicated in the illustration by (■) black square or ([]) bracket — be sure to check Serial Number effectivity and substitution of single or related parts in the Parts Listing.

Examples in Parts Listing (with or without Serial Number)

[742098
748867

This usage indicates that both parts are interchangeable.

[6278098 (S/N PGI-001 thru -200)
7326972 (S/N PGI-201 and on.)

This usage indicates a design change in which the parts are not interchangeable.

■ 730020 (S/N PGI-001 thru -932)
840101 (S/N PGI-933 and on.)

This usage indicates that the second part interchanges with the first part but that the second part must be stocked for its respective effectivity.

■ 079323 (S/N PGI-001 thru -600)
079498 (S/N PGI-601 thru -680)
080032 (S/N PGI-681 and on.)

This usage indicates that the second part interchanges with the first part but that the second part and the third part must be stocked for their respective effectivities.

SERIAL NUMBER IDENTIFICATION

To determine the correct part for your machine, it will be necessary to check the serial numbers. The serial number for the one row head is located on the left side of the gatherer's left vertical support tube. The serial number for the two row head is located on the left side of the mainframe forward of the drive sprocket. This manual covers machines with serial numbers as follows:

One-Row Forage Head - S.N. FIR-3100 and Later
Two-Row 30" and 38" Forage Heads - S.N. F2R-5000 and Later



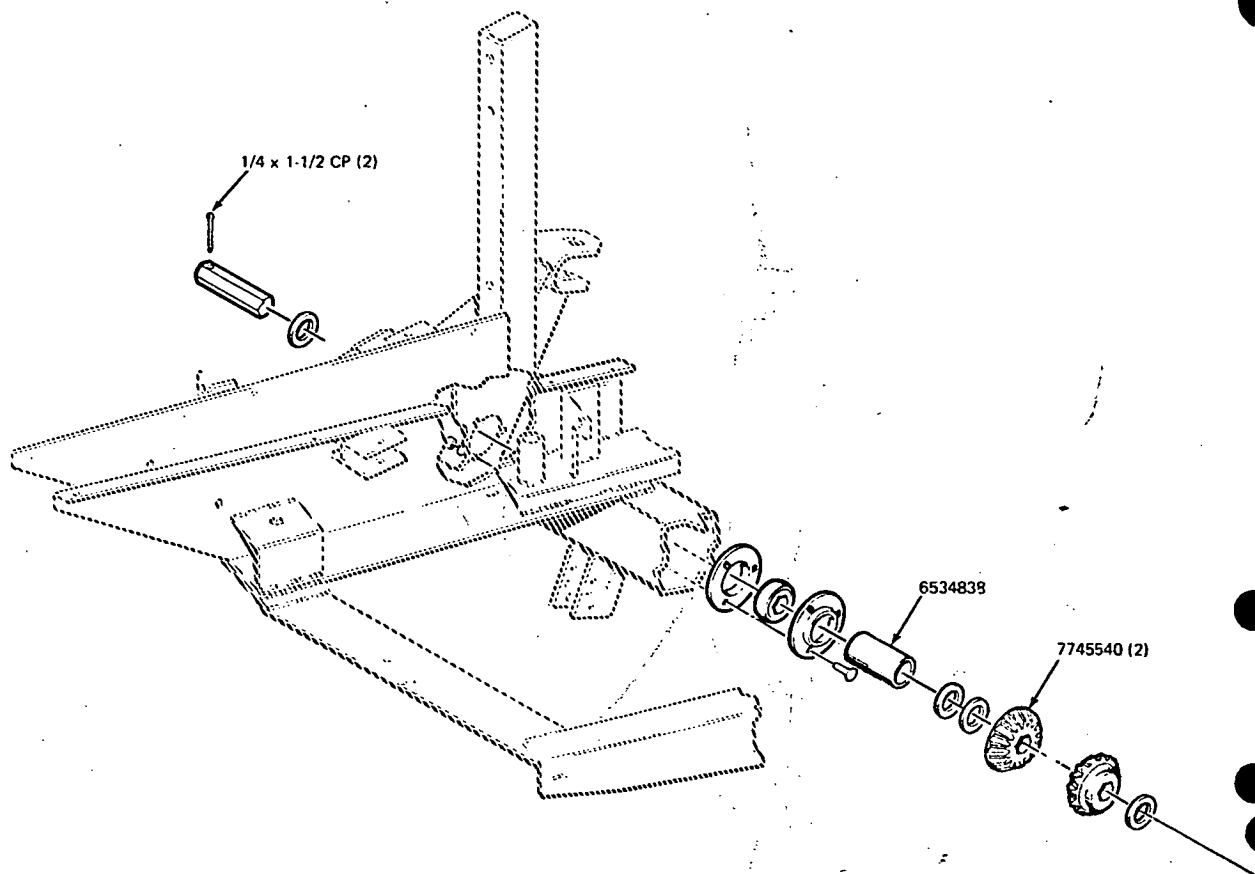
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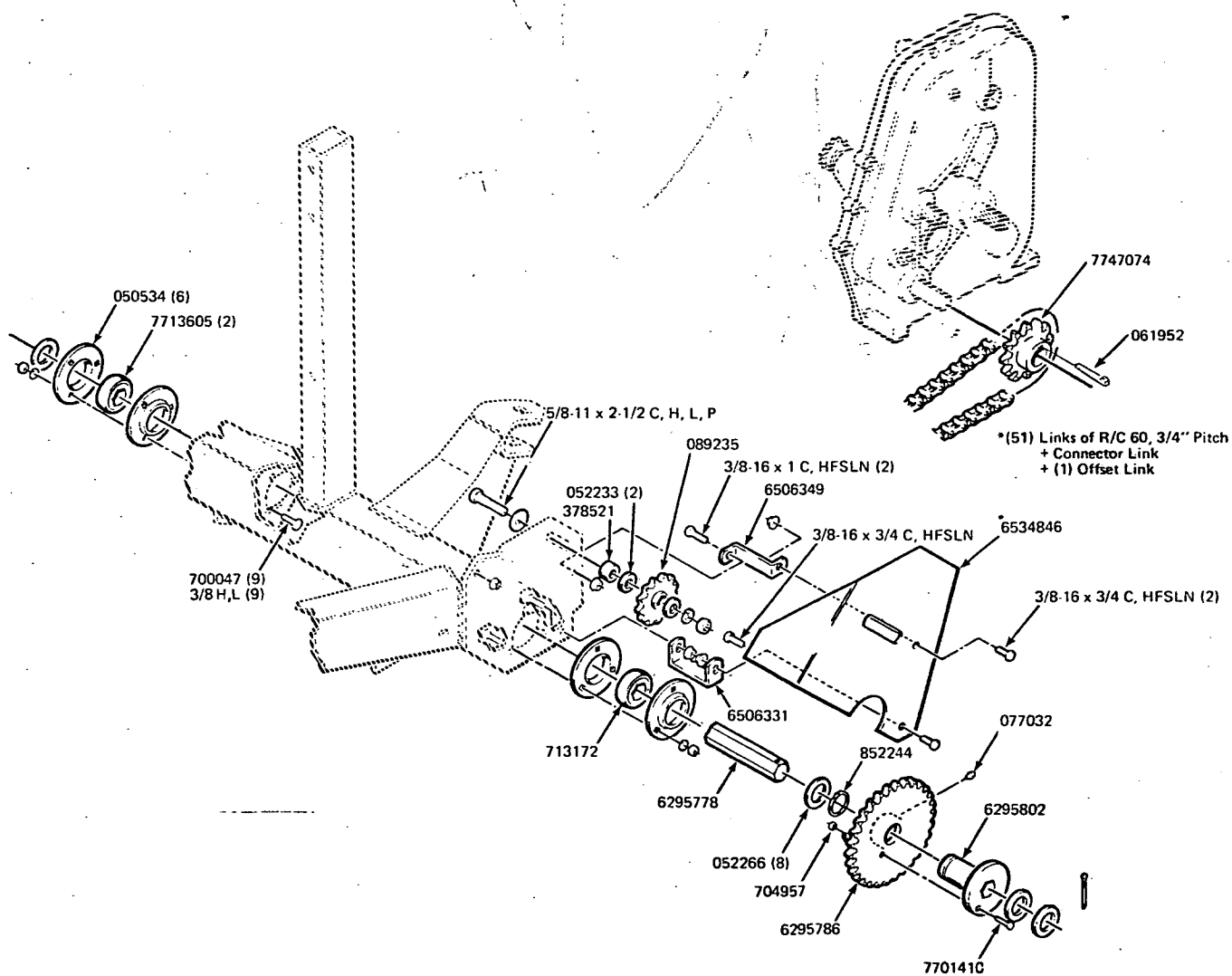
HARDWARE LEGEND

C	Cap Screw	THMS	Truss Head Machine Screw
FTC	Full Thread Cap Screw	HFSS	Hex Flange Serrated Screw
HWHCS	Hex Washer Head Cap Screw	SOHSS	Square Head Set Screw
HFLCS	Hex Flange Lock Cap Screw	SSS	Socket Set Screw
STCS	Self Tapping Cap Screw	P	Flat Washer
NFC	National Fine Cap Screw	L	Lock Washer
RHSNB	Round Head Square Neck Bolt	J	Hex Jam Nut
FHMS	Flat Head Machine Screw	HFSLN	Hex Flange Serrated Lock Nut
HWHMS	Hex Washer Head Machine Screw	CP	Cotter Pin
PHMS	Pan Head Machine Screw	NPTF	National Pipe Taper Fuel
PRHMS	Phillips Round Head Machine Screw	NPSM	National Pipe Straight Mechanical
PTHMS	Phillips Truss Head Machine Screw	JIC	37° Tapered Thread
RHMS	Round Head Machine Screw	AR	As ReQuired Required
■ 751370 Spray Can Paint, White 7894611		■ 751362 Spray Can Paint, Red 7894629	

DRIVE ASSEMBLY (1 ROW)



050534	(6)	Flange
052233	(2)	5/8" x 14 Gauge Machinery Bushing
052266	(8)	1-1/4" x 14 Gauge Machinery Bushing
061952	(1)	1/4 x 1/4 x 1-3/4" Gib Key
077032	(1)	1/4-28 Straight Zerk
089235	(1)	Idler Sprocket, 13-Tooth
378521	(1)	Spacer, 5/16" long
700047	(9)	3/8 x 1" Grade 5 Round Head Square Neck Bolt
704957	(1)	1/4" NF Center Lock Nut
713172	(1)	Bearing (Hex Bore)
852244	(1)	Retainer Ring
6295778	(1)	Shaft
6295786	(1)	Sprocket, 34-Tooth
6295802	(1)	Hub
6506331	(1)	Strap
6506349	(1)	Strap, Shield
6534838	(1)	Spacer, 3-5/8" long
6534846	(1)	Shield
7701410	(1)	1/4 x 1" NF Grade 5 Cap Screw
7713605	(2)	Bearing (Hex Bore)
7745540	(2)	Bevel Gear
7747074	(1)	Sprocket, 14-Tooth



SOLD IN BULK ONLY

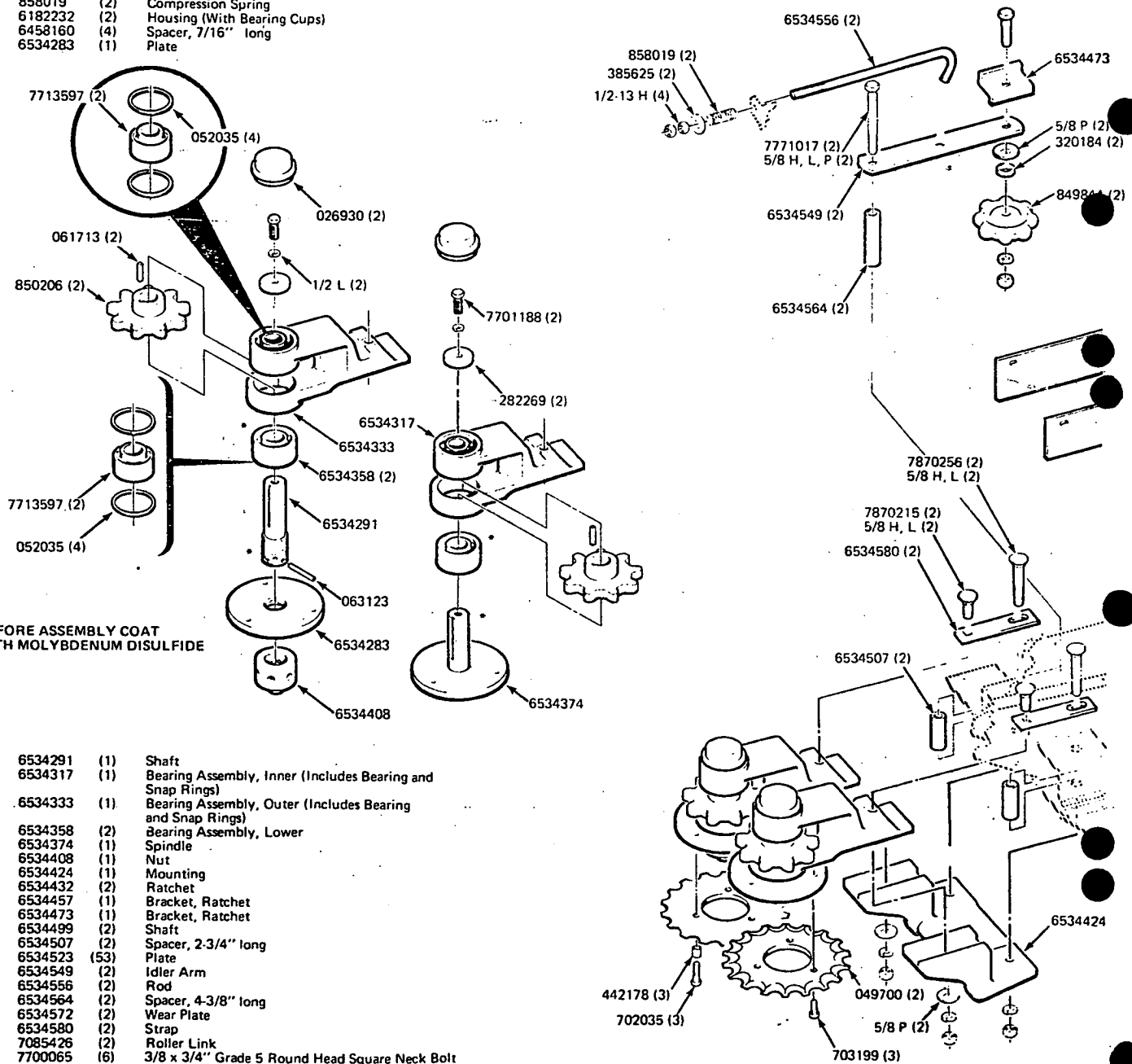
*Order 7086002 - 10 Ft. (160 Links)
 +047365 (1 Connector Link)
 +047373 (1 Offset Link)

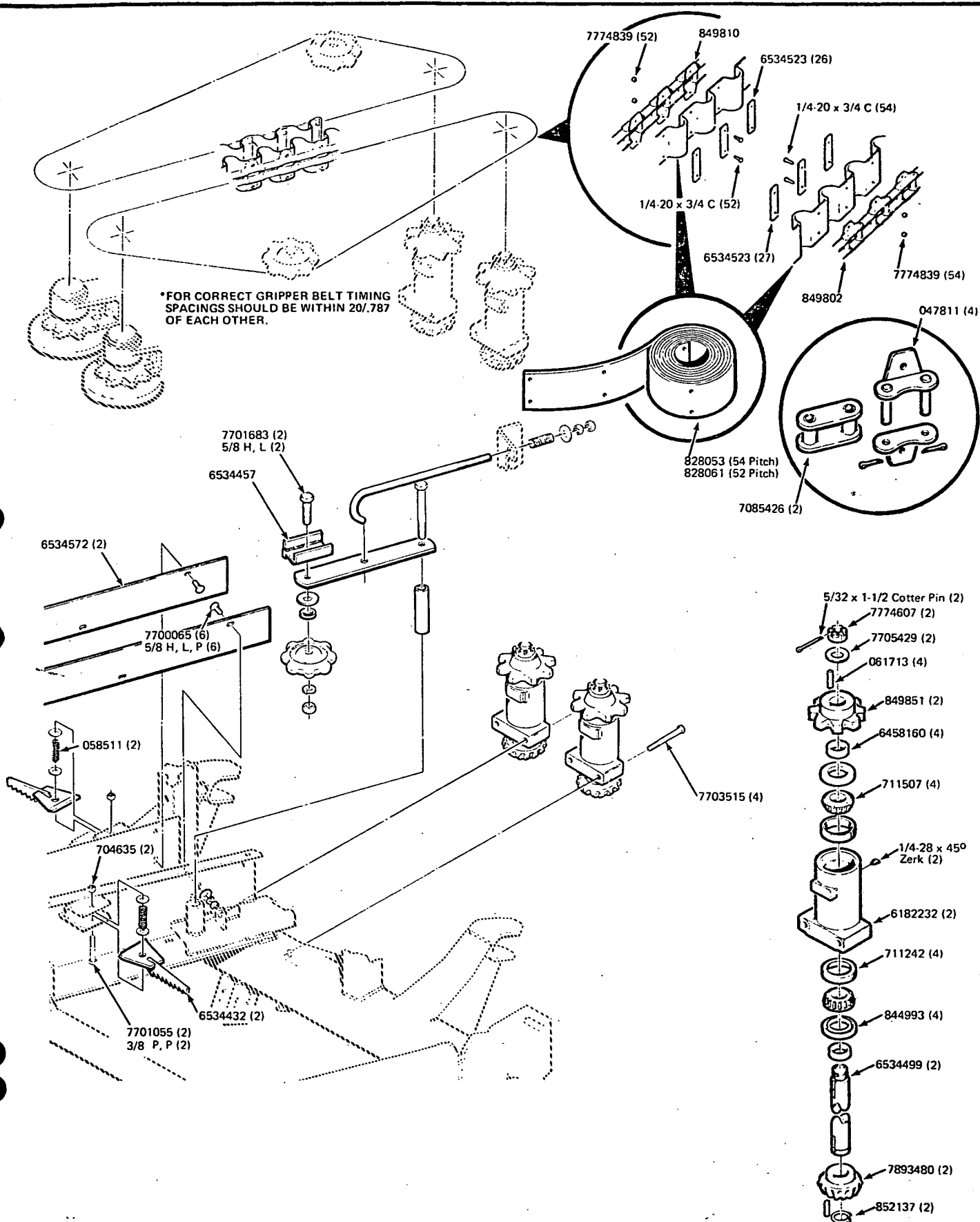
7-363

GATHERING ASSEMBLY (1 ROW)

026930	(2)	Hub Cap
047811	(4)	Link, With Bracket
049700	(2)	Disc, Cutoff
052035	(8)	Snap Ring
058511	(2)	Spring
061713	(6)	1/4 x 1-3/8" Straight Key
063123	(1)	1/4 x 2" Slotted Spring Pin
282269	(2)	Pad
320184	(2)	Spacer, 1/4" long
385625	(2)	Washer
442178	(3)	Bushing, 1/2" long
702035	(3)	3/8 x 1-1/4" Grade 5 Cap Screw
703199	(3)	3/8 x 3/4" Grade 5 Cap Screw
704635	(2)	3/8" Center Lock Nut
711242	(4)	Bearing Cup
711507	(4)	Bearing Cone
828053	(1)	Belt, Flat, 54 Pitch (Gathering Chain)
828061	(1)	Belt, Flat, 52 Pitch (Gathering Chain)
844993	(4)	Grease Seal
849802	(1)	Chain, 54 Pitch
849810	(1)	Chain, 52 Pitch
849844	(2)	Idler Sprocket, 8-Tooth
849851	(2)	Sprocket, 8-Tooth
850206	(2)	Sprocket, 9-Tooth
852137	(2)	Retainer Ring
858019	(2)	Compression Spring
6182232	(2)	Housing (With Bearing Cups)
6458160	(4)	Spacer, 7/16" long
6534283	(1)	Plate

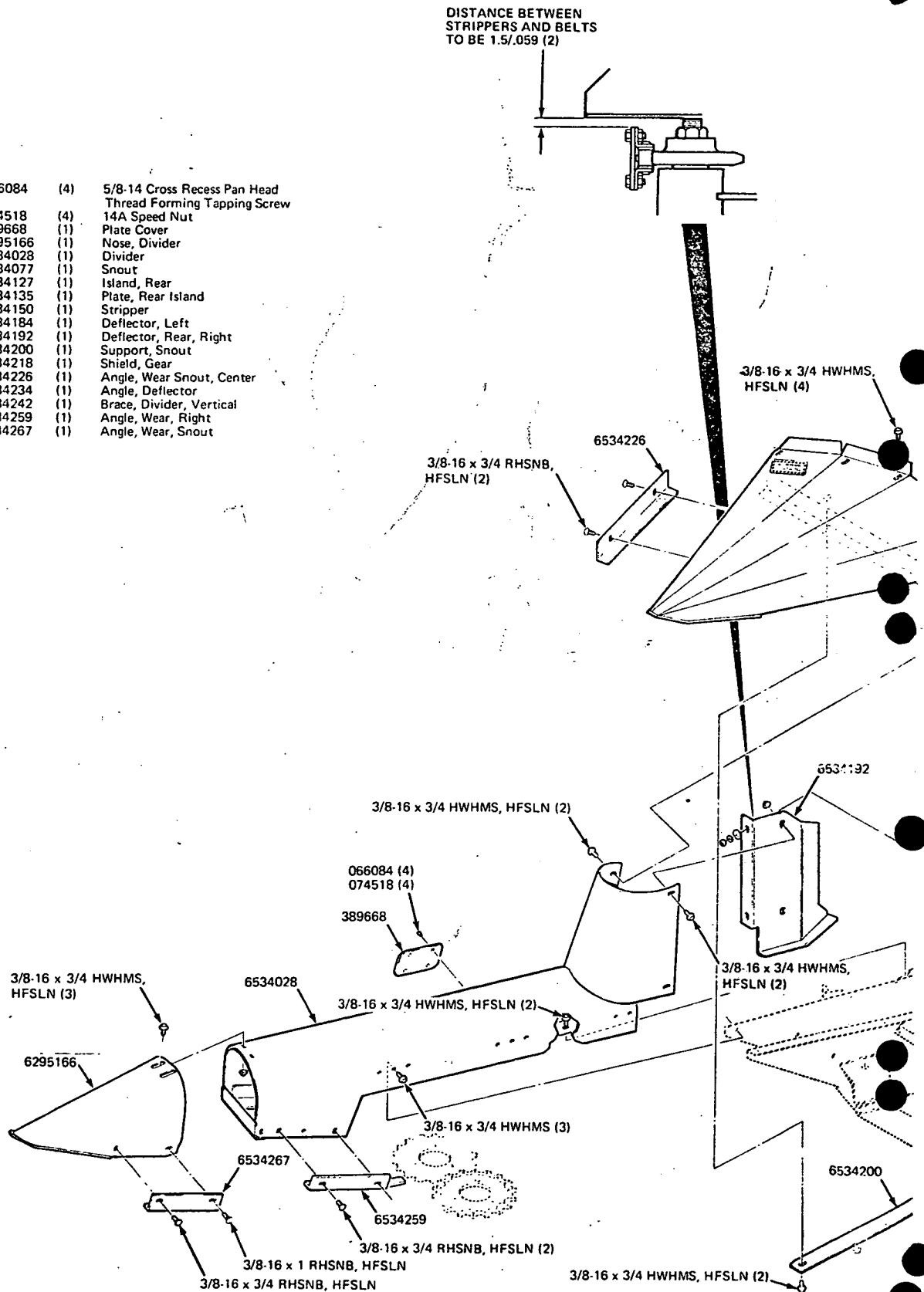
7701055	(2)	3/8 x 1-3/4" Grade 5 Cap Screw
7701188	(2)	1/2 x 1-1/4" Grade 5 Cap Screw
7701683	(2)	5/8 x 3" Grade 5 Cap Screw
7703515	(4)	3/8 x 3" Grade 5 Cap Screw
7705429	(2)	7/8" Narrow Flat Washer
7713597	(4)	Bearing
7771017	(2)	5/8 x 6" Grade 5 Cap Screw
7774607	(2)	7/8"-14 Slotted Hex Jam Nut
7774839	(106)	1/4"-20 Grade 8 Hex Top Lock Nut
7870215	(2)	5/8 x 3-1/2" Grade 5 Round Head Square Neck Bolt
7870256	(2)	5/8 x 5" Grade 5 Round Head Square Neck Bolt
7893480	(2)	Bevel Gear

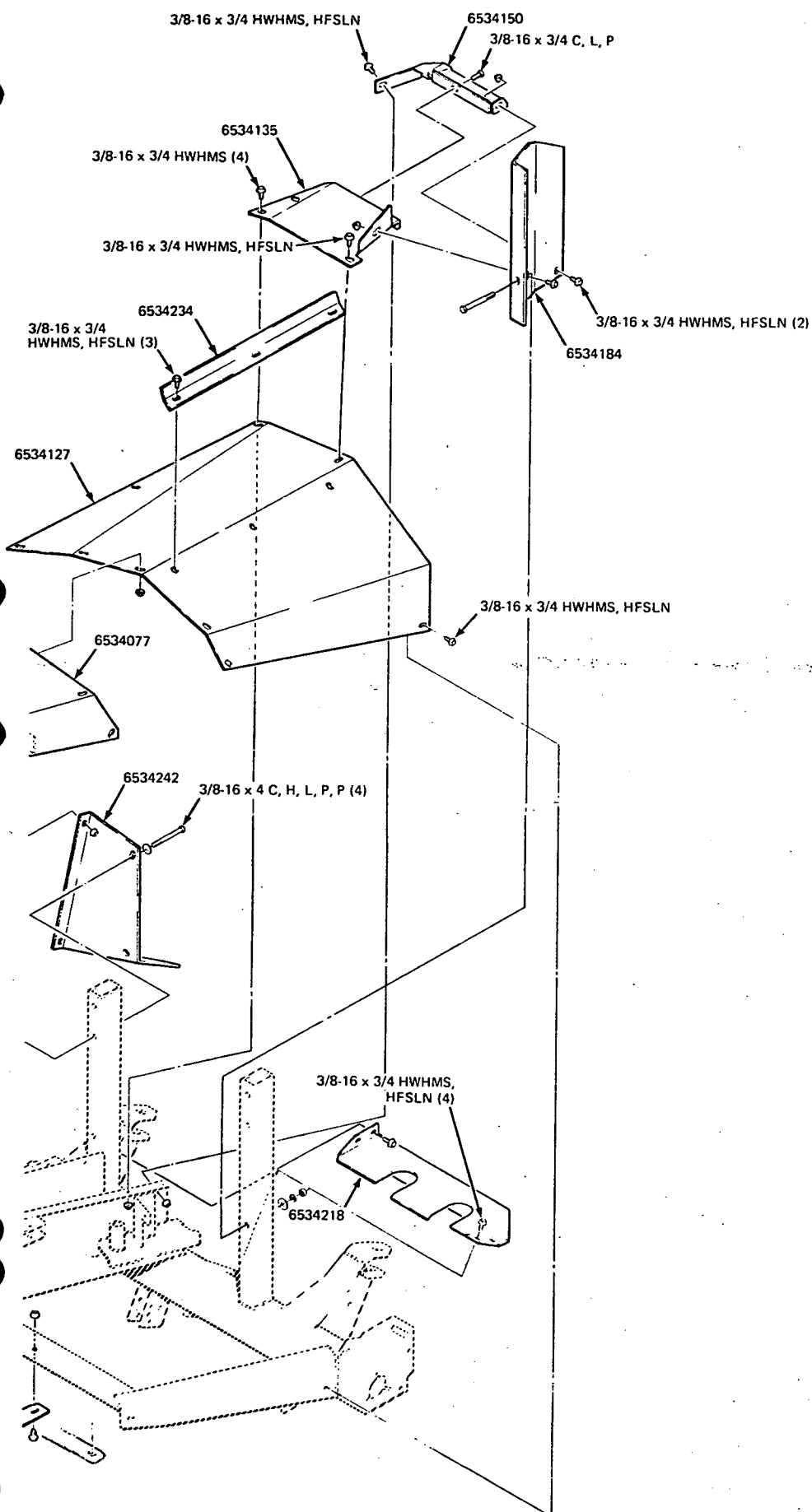




SHIELDS ASSEMBLY (1 ROW)

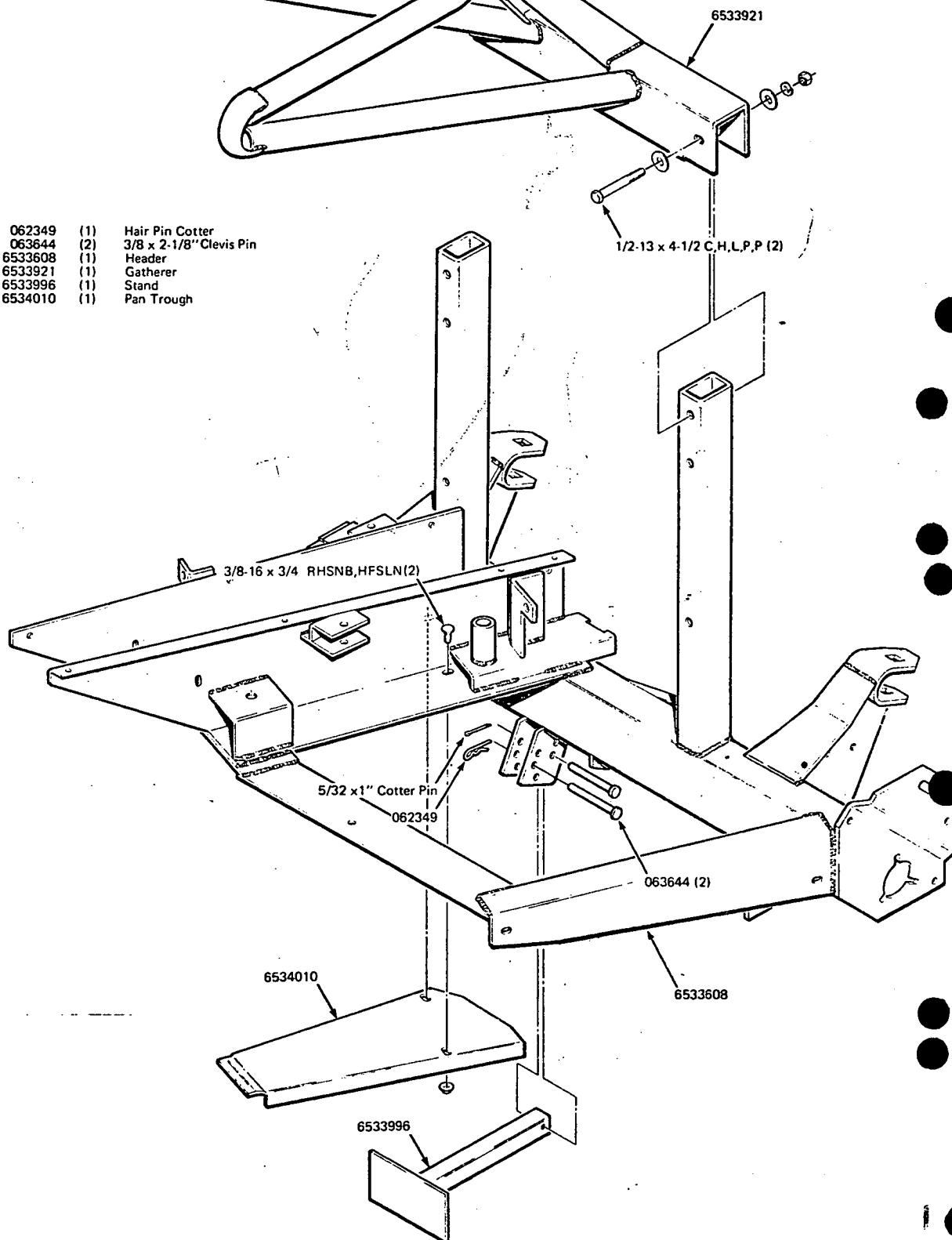
066084	(4)	5/8-14 Cross Recess Pan Head Thread Forming Tapping Screw
074518	(4)	14A Speed Nut
389668	(1)	Plate Cover
6295166	(1)	Nose, Divider
6534028	(1)	Divider
6534077	(1)	Snout
6534127	(1)	Island, Rear
6534135	(1)	Plate, Rear Island
6534150	(1)	Stripper
6534184	(1)	Deflector, Left
6534192	(1)	Deflector, Rear, Right
6534200	(1)	Support, Snout
6534218	(1)	Shield, Gear
6534226	(1)	Angle, Wear Snout, Center
6534234	(1)	Angle, Deflector
6534242	(1)	Brace, Divider, Vertical
6534259	(1)	Angle, Wear, Right
6534267	(1)	Angle, Wear, Snout



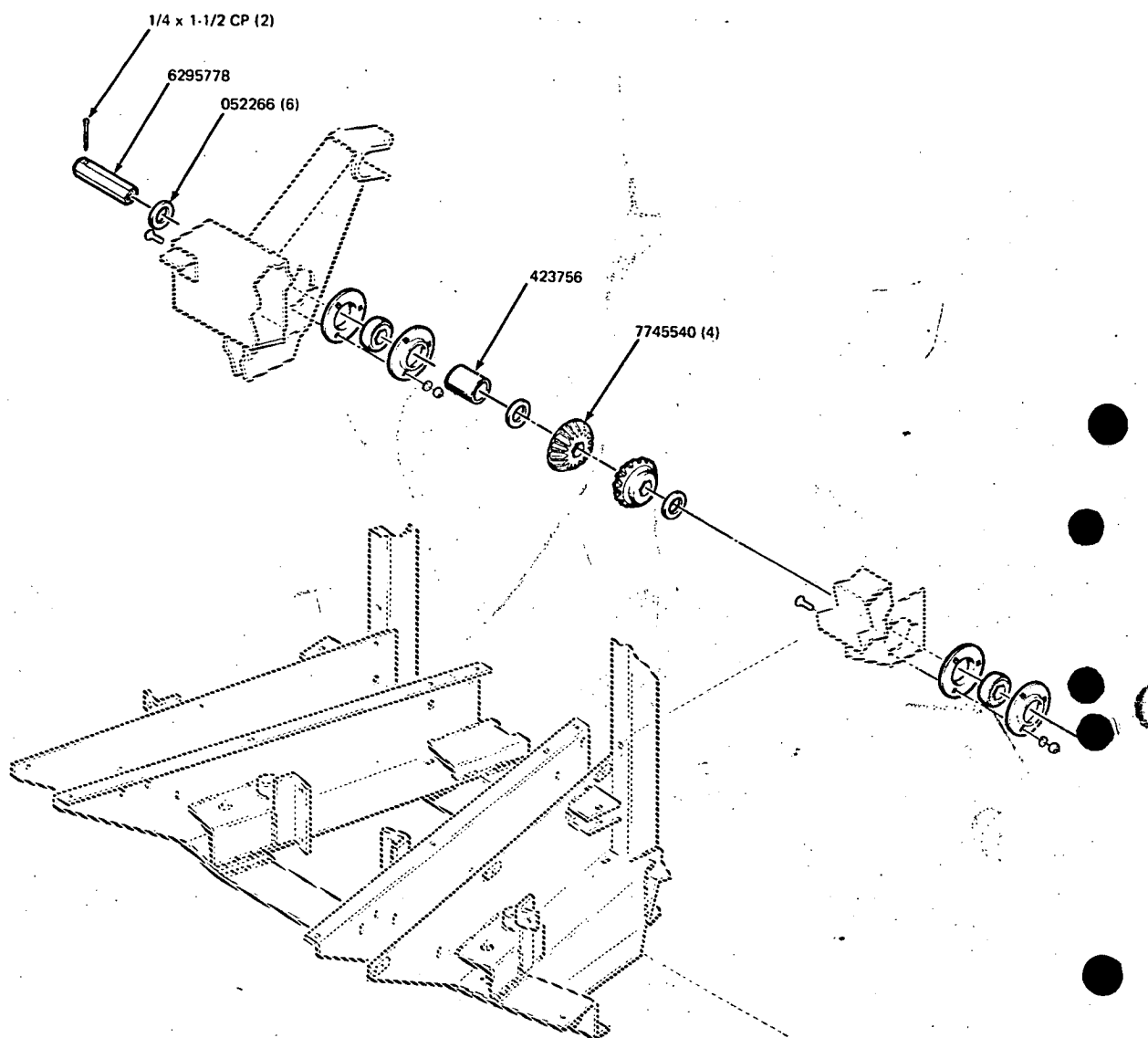


HEADER MAIN FRAME (1 ROW)

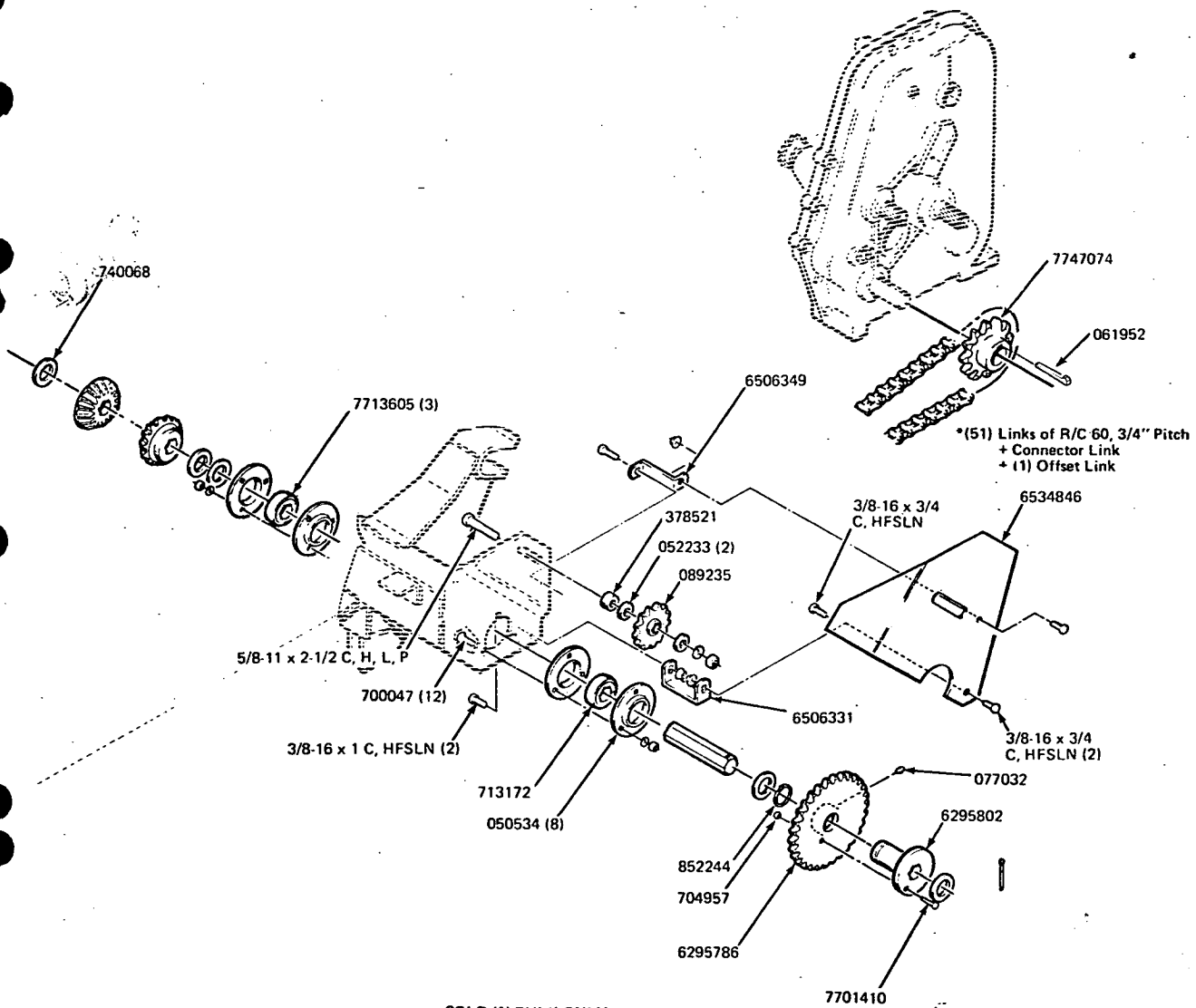
- | | | |
|---------|-----|-------------------------|
| 062349 | (1) | Hair Pin Cotter |
| 063644 | (2) | 3/8 x 2-1/8" Clevis Pin |
| 6533608 | (1) | Header |
| 6533921 | (1) | Gatherer |
| 6533996 | (1) | Stand |
| 6534010 | (1) | Pan Trough |



DRIVE ASSEMBLY (2 ROW 30")



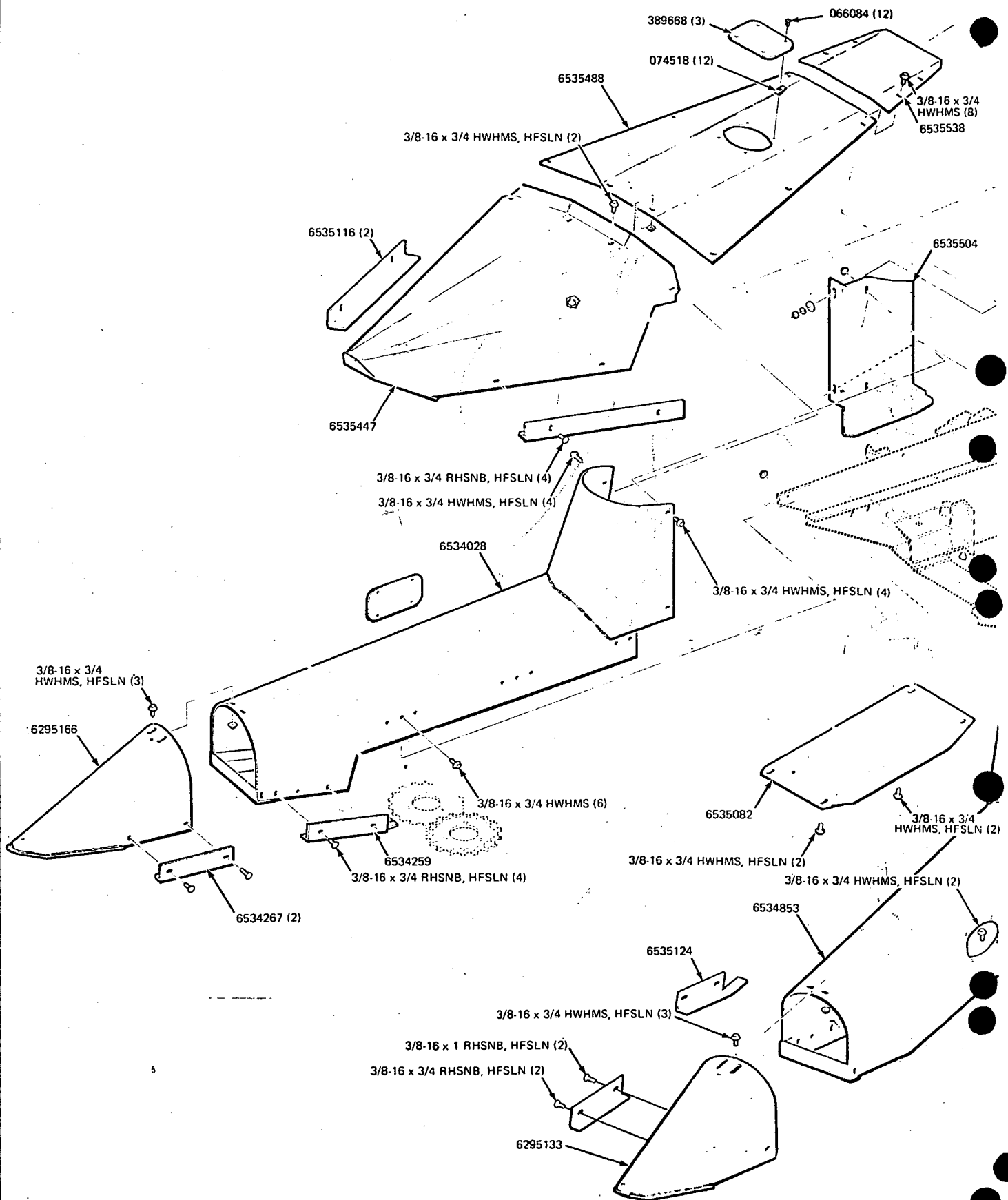
050534	(8)	Flange
052233	(2)	5/8" x 14 Gauge Machinery Bushing
052266	(6)	1-1/4" x 14 Gauge Machinery Bushing
061952	(1)	1/4 x 1/4 x 1-3/4" Gib Key
077032	(1)	1/4-28 Straight Zerk
089235	(1)	Idler Sprocket, 13-Tooth
378521	(1)	Spacer, 5/16" long
423756	(1)	Spacer, 1-3/8" long
700047	(12)	3/8 x 1" Grade 5 Round Head Square Neck Bolt
704957	(1)	1/4" NF Center Lock Nut
713172	(1)	Bearing (Hex Bore)
740068	(1)	1-1/4" x 18 Gauge Machinery Bushing
852244	(1)	Retainer Ring
6295778	(1)	Shaft
6295786	(1)	Sprocket, 34-Tooth
6295802	(1)	Hub
6506331	(1)	Strap
6506349	(1)	Strap, Shield
6534846	(1)	Shield
7701410	(1)	1/4 x 1" NF Grade 5 Cap Screw
7713605	(3)	Bearing (Hex Bore)
7745540	(4)	Bevel Gear (Hex Bore)
7747074	(1)	Sprocket, 14-Tooth

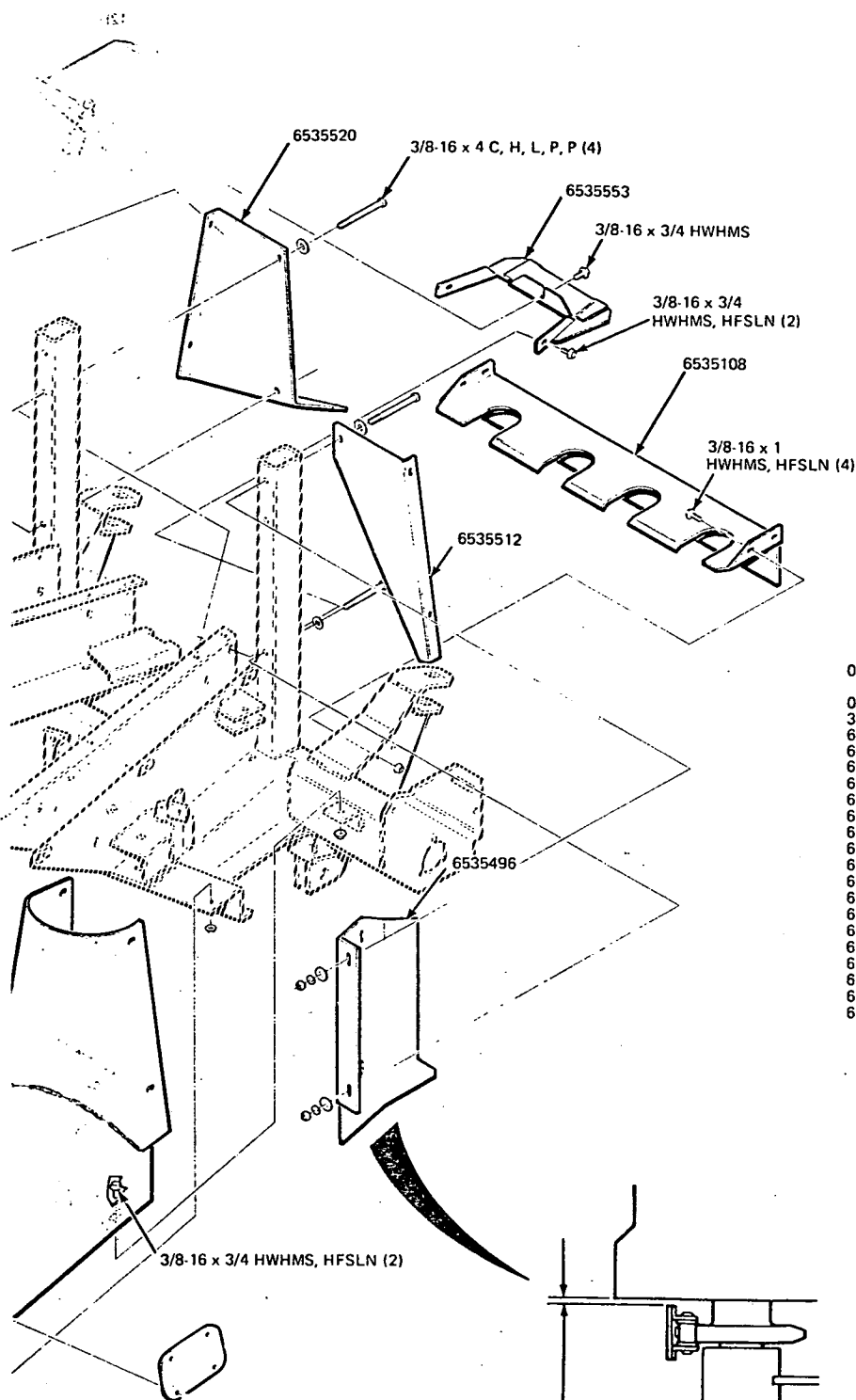


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*Order 7086002 - 10 Ft. (160 Links)
+047365 (1 Connector Link)
+047373 (1 Offset Link)

SHIELDS ASSEMBLY (2 ROW 30")



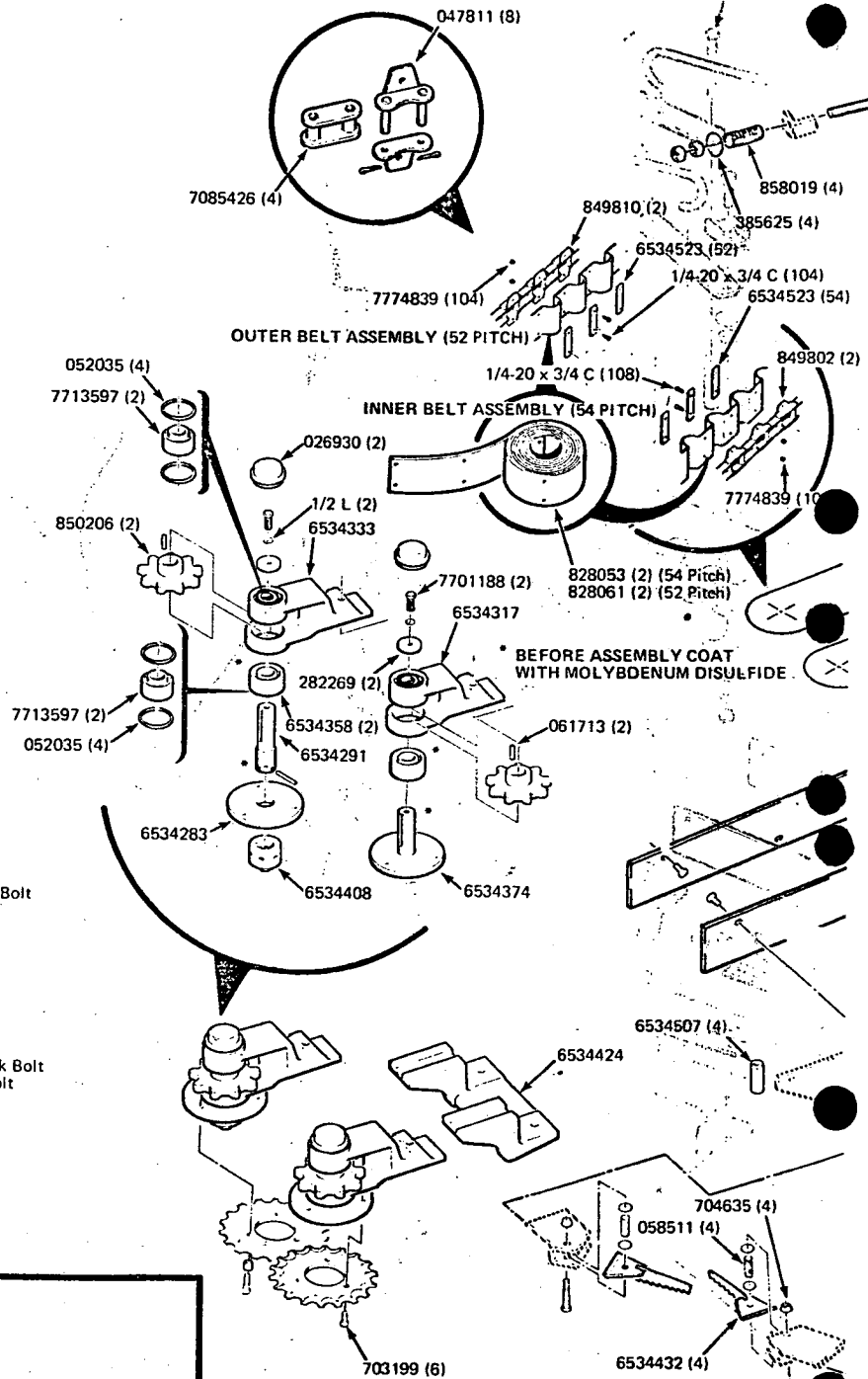


066084	(12)	5/8-14 Cross Recess Pan Head Thread Forming Tapping Screw
074518	(12)	Speed Nut, 14A
389668	(3)	Plate Cover
6295133	(1)	Nose, Divider, Left
6295166	(1)	Nose, Divider, Right
6534028	(1)	Divider, Right
6534259	(1)	Angle, Wear, Right
6534267	(2)	Angle, Wear, Snout
6534853	(1)	Divider, Left
6535082	(1)	Support, Snout, Center
6535108	(1)	Shield, Gear
6535116	(2)	Angle, Center Snout
6535124	(1)	Angle, Wear, Left
6535447	(1)	Snout, Center
6535488	(1)	Island, Rear
6535496	(1)	Deflector, Rear, Left
6535504	(1)	Deflector, Rear, Right
6535512	(1)	Brace, Left Divider
6535520	(1)	Brace, Right Divider
6535538	(1)	Plate, Rear, Center Island
6535553	(1)	Stripper, Center

DISTANCE BETWEEN
STRIPPERS AND BELT
TO B 1.5/.060" (4)

GATHERING ASSEMBLY (2 ROW 30" AND 38")

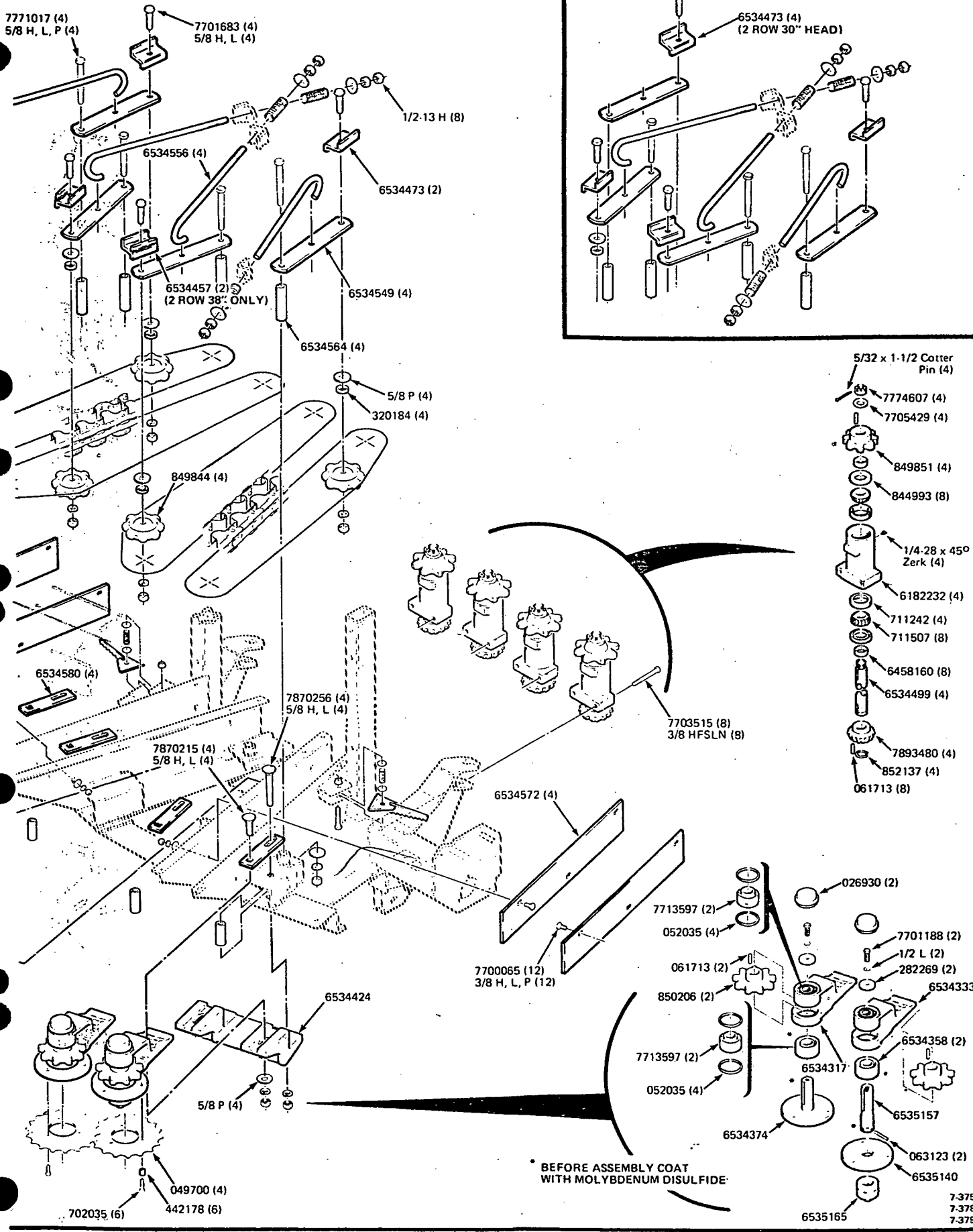
- | | | |
|---------|-------|---|
| 026930 | (4) | Hub Cap |
| 047811 | (8) | Link, with Bracket |
| 049700 | (4) | Disc Cutoff |
| 052035 | (16) | Snap Ring |
| 058511 | (4) | Spring |
| 061713 | (12) | 1/4 x 1-3/8" Straight Key |
| 063123 | (2) | 1/4 x 2" Slotted Spring Pin |
| 282269 | (4) | Pad |
| 320184 | (4) | Spacer, 1/4" long |
| 385625 | (4) | Washer |
| 442178 | (6) | Bushing, 1/2" long |
| 702035 | (6) | 3/8 x 1-1/4" Grade 5 Cap Screw |
| 703199 | (6) | 3/8 x 3/4" Grade 5 Cap Screw |
| 704635 | (4) | 3/8" Center Lock Nut |
| 711242 | (8) | Bearing Cup |
| 711507 | (8) | Bearing Cone |
| 828053 | (2) | Belt, Flat, 54 Pitch (Gathering Chain) |
| 828061 | (2) | Belt, Flat, 52 Pitch (Gathering Chain) |
| 844993 | (8) | Grease Seal |
| 849802 | (2) | Chain, 54 Pitch |
| 849810 | (2) | Chain, 52 Pitch |
| 849851 | (4) | Sprocket, 8-Tooth |
| 850206 | (4) | Sprocket, 9-Tooth |
| 852137 | (4) | Retainer Ring |
| 858019 | (4) | Compression Spring |
| 6182232 | (4) | Housing (With Bearing Cups) |
| 6458160 | (8) | Spacer, 7/16 long |
| 6534283 | (1) | Plate, Right |
| 6534291 | (1) | Shaft, Right |
| 6534317 | (2) | Bearing Assembly, Inner (Includes Bearing and Snap Rings) |
| 6534333 | (2) | Bearing Assembly, Outer (Includes Bearing and Snap Rings) |
| 6534358 | (4) | Bearing Assembly, Lower |
| 6534374 | (2) | Spindle |
| 6534408 | (1) | Nut, Right |
| 6534424 | (2) | Mounting |
| 6534432 | (4) | Ratchet |
| 6534457 | (2) | Bracket, Ratchet (38" Row Head) |
| 6534473 | (2) | Bracket, Ratchet (38" Row Head) |
| 6534473 | (2) | Bracket, Ratchet (30" Row Head) |
| 6534499 | (4) | Shaft |
| 6534507 | (4) | Spacer, 2-3/4" long |
| 6534523 | (106) | Plate |
| 6534549 | (4) | Idler Arm |
| 6534556 | (4) | Rod |
| 6534564 | (4) | Spacer, 4-3/8" long |
| 6534572 | (4) | Wear Plate |
| 6534580 | (4) | Strap |
| 6535140 | (1) | Plate, Left |
| 6535157 | (1) | Shaft, Left |
| 6535165 | (1) | Nut, Left |
| 6535579 | (1) | Bracket, Ratchet, Left (30" Row Head) |
| 6535595 | (1) | Bracket, Ratchet, Right (30" Row Head) |
| 7085426 | (4) | Roller Link |
| 7700065 | (12) | 3/8 x 3/4" Grade 5 Round Head Square Neck Bolt |
| 7701055 | (4) | 3/8 x 1-3/4" Grade 5 Cap Screw |
| 7701188 | (4) | 1/2 x 1-1/4" Grade 5 Cap Screw |
| 7701683 | (4) | 5/8 x 3" Grade 5 Cap Screw |
| 7703515 | (8) | 3/8 x 3" Grade 5 Cap Screw |
| 7705429 | (4) | 7/8" Narrow Flat Washer |
| 7713597 | (8) | Bearing |
| 771017 | (4) | 5/8 x 6" Grade 5 Cap Screw |
| 7774839 | (4) | 7/8" 14 Slotted Hex Jam Nut |
| 7774839 | (212) | 1/4" 20 Grade 8 Hex Top Lock Nut |
| 7870215 | (4) | 5/8 x 3-1/2" Grade 5 Round Head Square Neck Bolt |
| 7870256 | (4) | 5/8 x 5" Grade 5 Round Head Square Neck Bolt |
| 7893480 | (4) | Bevel Gear |



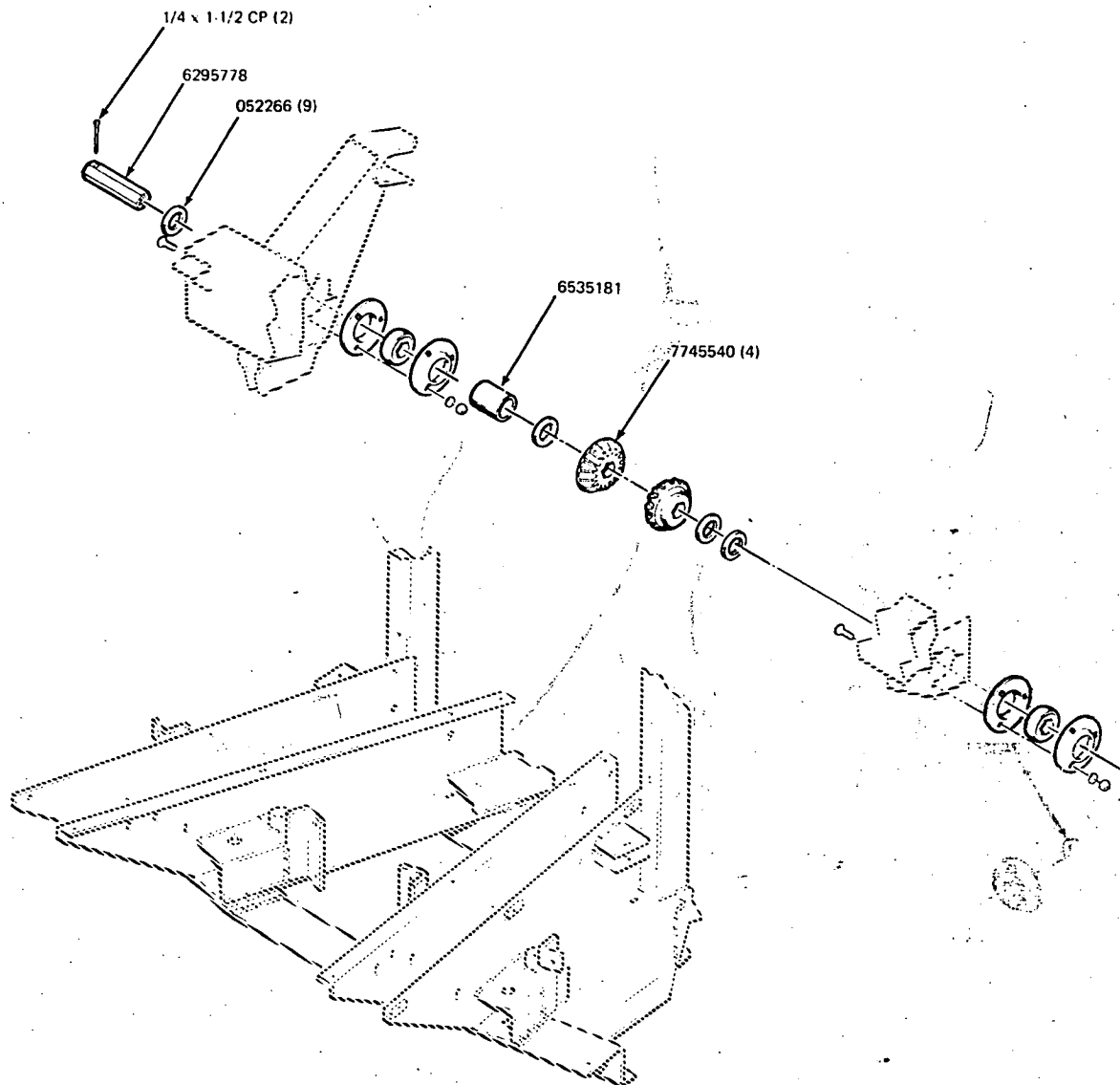
3/8-16 x 1 RHSNB, H, L, P (4)
(2 ROW 30" HEAD ONLY)

(2 ROW 30" HEAD ONLY)
6535595

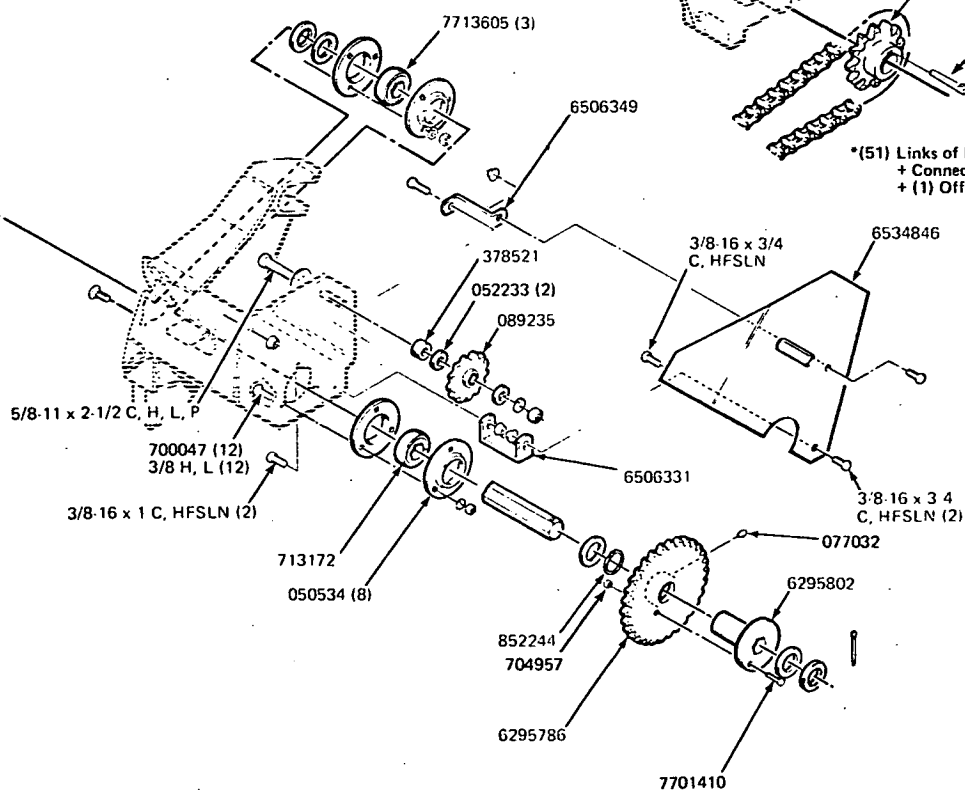
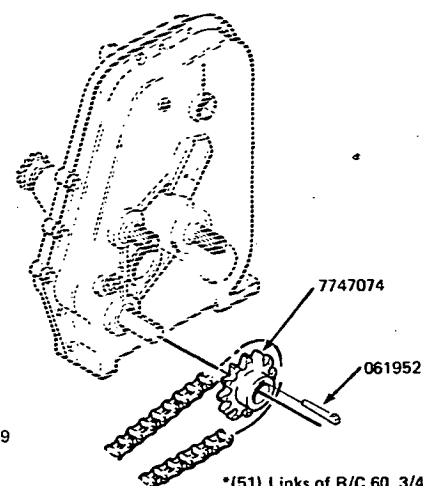
(2 ROW 30" HEAD ONLY)
6535579



DRIVE ASSEMBLY (2 ROW 38'')



050534	(8)	Flange
052233	(2)	5/8" x 14 Gauge Machinery Bushing
052266	(9)	1-1/4" x 14 Gauge Machinery Bushing
061952	(1)	1/4 x 1/4 x 1-3/4" Gib Key
077032	(1)	1/4-28 Straight Zerk
089235	(1)	Idler Sprocket, 13-Tooth
378521	(1)	Spacer, 5/16" long
700047	(12)	3/8 x 1" Grade 5 Round Head Square Neck Bolt
704957	(1)	1/4" NF Center Lock
713172	(1)	Bearing (Hex Bore)
740068	(1)	1-1/4" x 18 Gauge Machinery Bushing
852244	(1)	Retainer Ring
6295778	(1)	Shaft
6295786	(1)	Sprocket, 34-Tooth
6295802	(1)	Hub
6506331	(1)	Strap
6506349	(1)	Strap, Shield
6534846	(1)	Shield
6535181	(1)	Spacer, 1-1/8" long
7701410	(1)	1/4 x 1" NF Grade 5 Cap Screw
7713605	(3)	Bearing (Hex Bore)
7745540	(4)	Bevel Gear
7747074	(1)	Sprocket, 14-Tooth



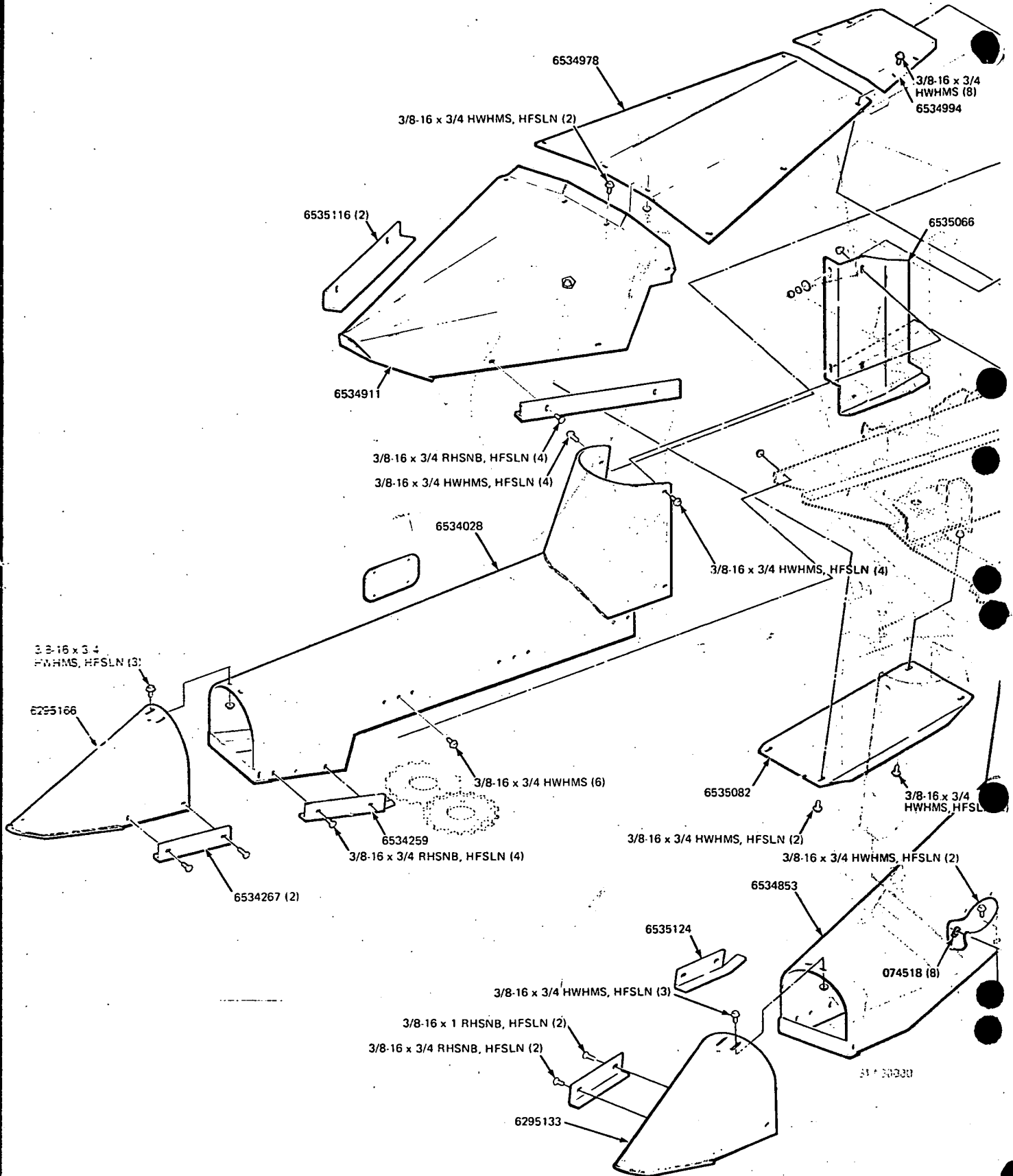
*(51) Links of R/C 60, 3/4" Pitch
+ Connector Link
+ (1) Offset Link

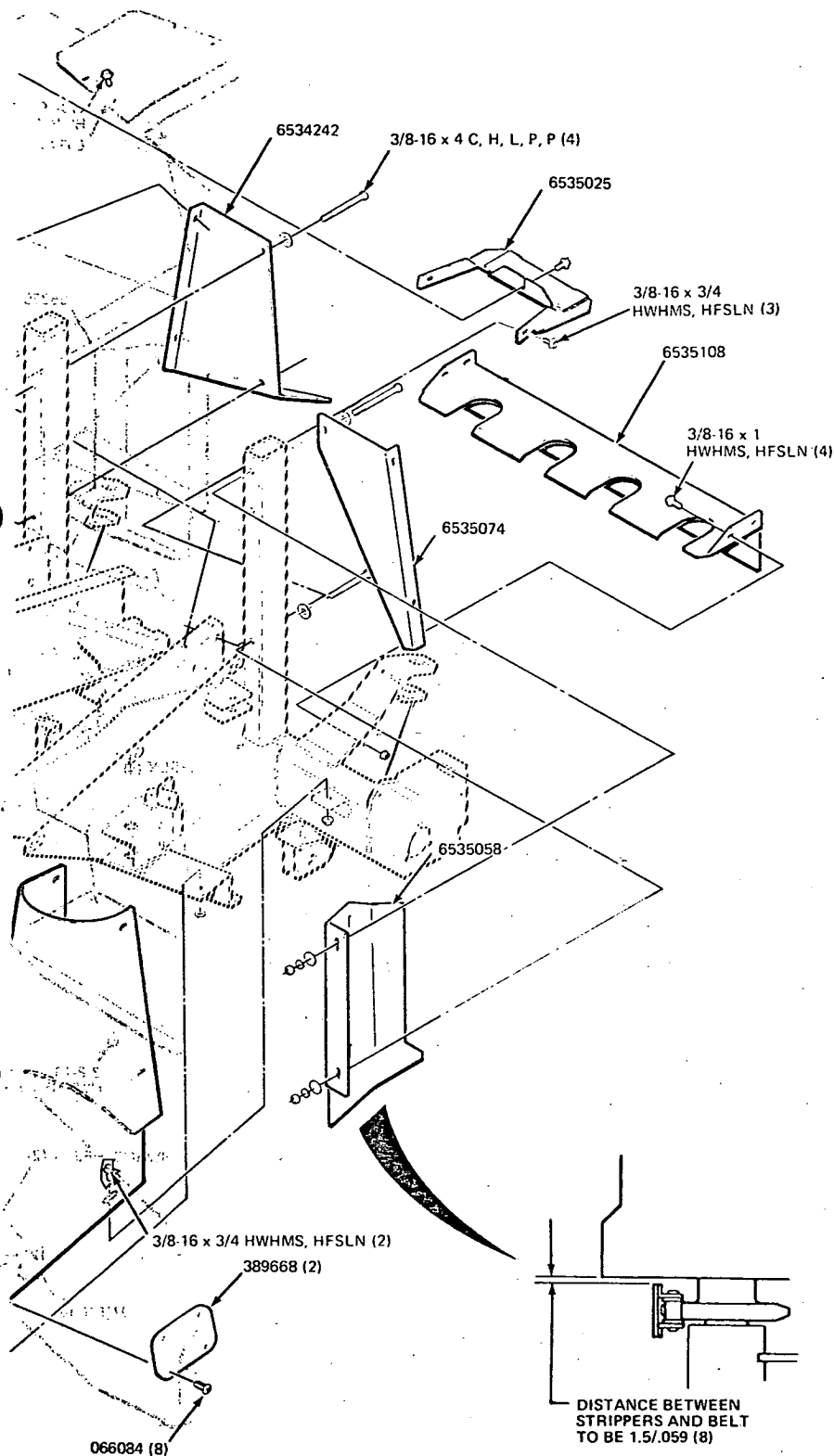
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*Order 7086002 - 10 Ft. (160 Links)
+047365 (1 Connector Link)
+047373 (1 Offset Link)

7-372

SHIELDS ASSEMBLY (2 ROW 38")

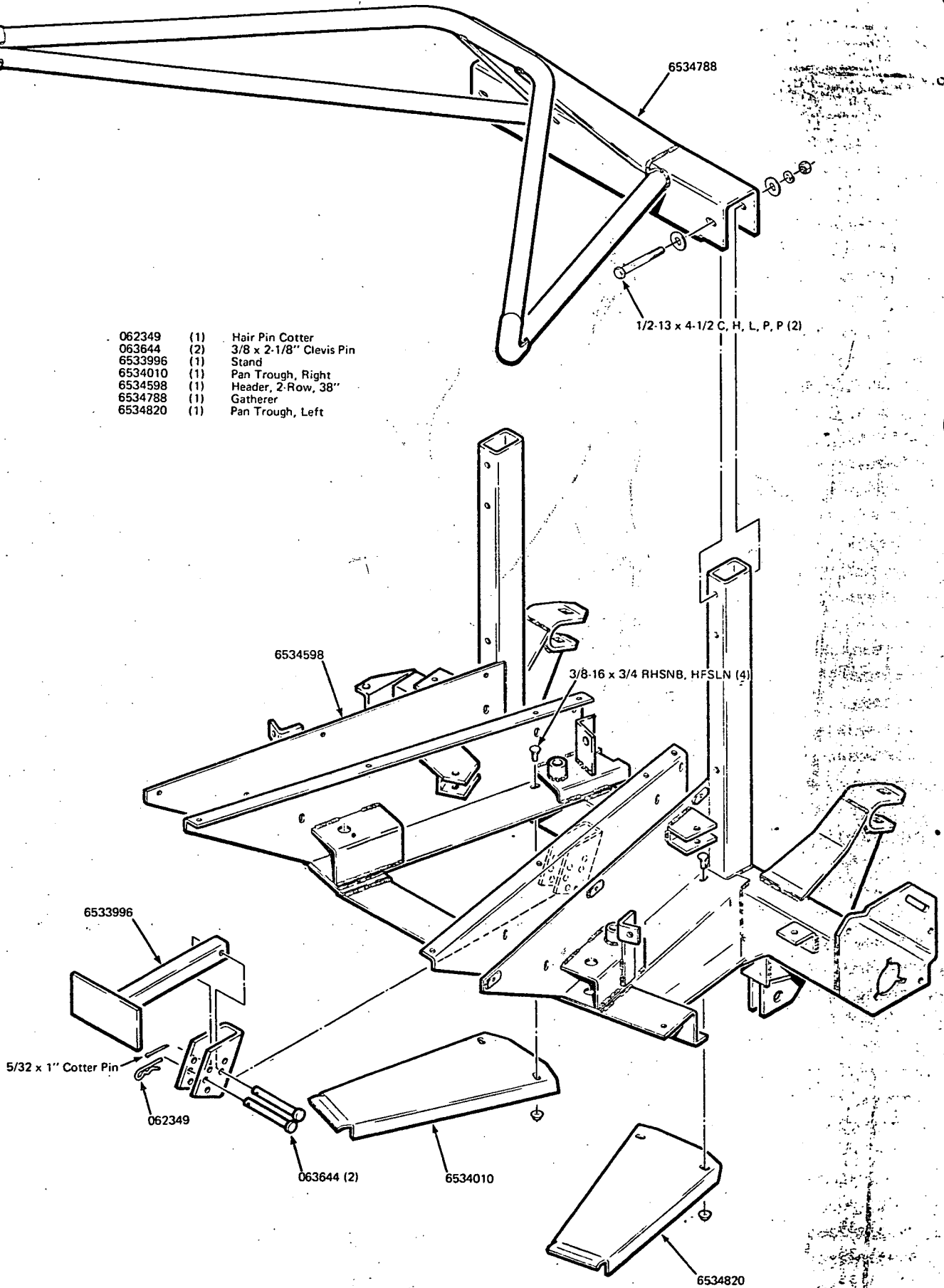




066084	(8)	5/8-14A Cross Recess Pan Thread Forming Tapping Screw
074518	(8)	14A Speed Nut
389668	(2)	Plate Cover
6295133	(1)	Nose, Divider, Left
6295166	(1)	Nose, Divider, Right
6534028	(1)	Divider, Right
6534242	(1)	Brace, Vertical, Right
6534259	(1)	Angle, Wear, Right
6534267	(2)	Angle, Wear, Snout
6534853	(1)	Divider, Left
6534911	(1)	Snout, Center
6534978	(1)	Island, Rear
6534994	(1)	Plate, Rear
6535025	(1)	Stripper, Center
6535058	(1)	Deflector, Rear, Left
6535066	(1)	Deflector, Rear, Right
6535074	(1)	Brace, Vertical, Left
6535082	(1)	Support, Snout, Center
6535108	(1)	Shield, Gear
6535116	(2)	Angle, Snout, Center
6535124	(1)	Angle, Wear, Left

DISTANCE BETWEEN
STRIPPERS AND BELT
TO BE 1.5/.059 (8)

HEADER MAIN FRAME (2 ROW 38")



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026450	11	1151547	8	6258719	14	6435499	20	7726136	12
047365	12	1151554	8	6258735	14	6435598	19	7746167	18
049346	11	1151562	8	6258743	14	6435994	20	7746472	18
049361	11	1151570	8	6258750	14	6436430	11	7758170	20
050054	12	1151588	8	6258776	14	6442941	20	7771546	14
052241	12	1151604	8	6258792	14	6442958	20	7771728	8
052621	12	1151612	8	6258800	14	6455356	7	7771892	7
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